

KLEIBERIT 701.0.30

Reactive PUR-Hotmelt Adhesive

Fields of use

- Highly stressed membrane, leather and textile laminating
- Laminating foam to textile material

Advantages

- Adhesive with very high green strength, therefore shorter production times for multilayer compounds
- Fluorescent - enables application quality to be checked
- Activation is possible using infra-red or hot air

Properties of the bond

- Very high bond strength following cross-linking
- Extremely good resistance to heat and cold
- Soft textile grip

Properties of the adhesive

Base: Polyurethane
Specific gravity: approx. 1.1 g/cm³

Viscosity (on the day of manufacture)

- Brookfield HBTD 10 rpm:

at 100°C: 10,000 ± 2,000 mPa·s
at 120°C: 3,500 ± 1,000 mPa·s

Identification: see our safety data sheet

Hot-melt adhesives give off vapors even if the prescribed working temperature has been observed, and as a result unpleasant odors can develop. If the prescribed working temperature is considerably exceeded over a prolonged period, harmful decomposition products can also develop. Precautions should be taken to eliminate vapors, e.g. by using a suitable extraction ventilation system.

Processing

KLEIBERIT 701.0.30 is supplied in tightly closed containers suitable for use in melting plants.

The hot-melt application aggregate should be designed to protect the adhesive from direct exposure to humidity.

Special attention must be paid to precise temperature control of the whole plant (record start data of the machine).

The adhesive is applied with rollers (engraving roller), nozzles (spray application), etc. The application temperature is dependent upon the type of substrate and is normally within the range of 95°C - 110°C.

Chemical cross linking of PUR hotmelts requires moisture. Therefore sufficient air humidity has to be present during processing.

Tests of the service properties of the bond, e.g. washing, chemical dry cleaning, etc. should only be performed following thorough cross-linking of the adhesive (i.e., after approx. 10 days).

Application devices

- Melting tanks with nitrogen protection blanket
- Bulk melters for 20 and 200 liter drums

Cleaning

Immediately following work with KLEIBERIT 701.0.30, run the application plant until dry, or drain off the remaining adhesive. Immediately insert EVA Hotmelt Cleaning Compound KLEIBERIT 761.8, melt and apply until all traces of PUR Hotmelt have been removed. Cured (dried) hot-melt adhesive can only be removed mechanically.

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Packaging

KLEIBERIT 701.0.30:

Carton with 6 fiber drums with aluminum bags at
1.8 kg net each
Metal drum, 190 kg net

Cleaning Compound

KLEIBERIT 761.8:

Paper bag, 20 kg net

Additional packaging sizes available upon request.

Storage

KLEIBERIT 701.0.30 can be stored in factory
sealed containers for approx. 12 months

Protect from humidity!

Version 25.10.2022 ga, replaces previous versions

Disposal of containers and contents

Waste disposal key 080409
080410 – Adhesive fully cured

Disposal of contents and/or containers should comply with all applicable federal,
state and local regulations.
Our containers are made of recyclable material.

Service

Our application department may be consulted at any time without obligation. The
statements made herein are based on our experience gained to date. They are to be
considered as information without obligation. Please test and establish for yourself
the suitability of our products for your particular purposes. No liability exceeding the
value of our product can be derived from the foregoing statements. This also applies
to the technical consultancy service which is rendered free of charge and without
obligation.