

Safety data sheet
according to Regulation (EC) No. 1907/2006 as amended from
time to time

Printing date 06.11.2025

Version-No. 7.0 (replaces version 6.0)

Revision: 06.11.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1. Product identifier**
- **Trade name / Article-No: KLEIBERIT 725.5**
- **UFI: CQEY-M0QN-Q00R-WH09**
- **1.2. Relevant identified uses of the substance / mixture or uses advised against**
For professional users only.
- **Application of the substance / the mixture** Adhesives
- **1.3. Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
KLEIBERIT SE & Co. KG
Max-Becker-Str. 4
76356 Weingarten
Germany
- **Further information obtainable from:**
phone: +49 (0) 7244 62-0
FAX: +49 (0) 7244 700-0
E-Mail: hse@kleiberit.com
- **1.4. Emergency telephone number:**
+44 1235 239670 European regional number (European languages)
112 Emergency telephone number for Malta
543 22 22 Icelandic University Hospital
National Poisons Information Centre Ireland:
+353 (0)1 809 2166 Members of the public Number (8am-10pm)
+353 (0)1 809 2566 Healthcare professional telephone Number (24hrs)

SECTION 2: Hazards identification

- **2.1. Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008 - GHS/CLP**
Skin Sens. 1 H317 May cause an allergic skin reaction.

- **2.2. Label elements**
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**
maleic anhydride
- **Hazard statements**
H317 May cause an allergic skin reaction.
- **Precautionary statements**
P280 Wear protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of water and soap.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- **2.3. Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.

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- **vPvB:** Not applicable.
- **Determination of endocrine-disrupting properties** Not applicable.

SECTION 3: Composition/information on ingredients

· **3.2. Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

· Registry-No's	Identification / Classification GHS-CLP	%
108-31-6 maleic anhydride	Resp. Sens. 1, H334; STOT RE 1, H372; Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Skin Sens. 1A, H317, EUH071 Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	≥0.001-<0.1%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· **4.1. Description of first aid measures**

- **After inhalation:** Supply fresh air; consult doctor in case of complaints.

· **After skin contact:**

Treat affected skin with cotton wool or cellulose. Then wash and rinse thoroughly with water and a mild cleaning agent.

If skin irritation continues, consult a doctor.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** Call for a doctor immediately.

· **4.2. Most important symptoms and effects, both acute and delayed**

No further relevant information available.

· **4.3. Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures

· **5.1. Extinguishing media**

· **Suitable extinguishing agents:**

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· **5.2. Special hazards arising from the substance or mixture** No further relevant information available.

· **5.3. Advice for firefighters**

- **Protective equipment:** Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures

· **6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

· **6.2. Environmental precautions:** No special measures required.

· **6.3. Methods and material for containment and cleaning up:** Pick up mechanically.

· **6.4. Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1. Precautions for safe handling** Prevent formation of dust.

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- **Information about fire - and explosion protection:** Dust can combined with air to form an explosive mixture.
- **7.2. Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Keep container tightly closed.
- **Information about storage in one common storage facility:** Observe the national regulations.
- **Further information about storage conditions:** None.
- **7.3. Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **8.1. Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **DNELs**

108-31-6 maleic anhydride

Inhalative DNEL short term 0.2 mg/m³ (human being)

DNEL long term 0.081 mg/m³ (human being)

· **PNECs**

108-31-6 maleic anhydride

PNEC- Freshwater 0.038 mg/l (not specified)

PNEC-seawater 0.0038 mg/l (not specified)

PNEC-Freshwater sediment 0.296 mg/kg (not specified)

PNEC-Seawater sediment 0.0296 mg/kg (not specified)

PNEC-soil 0.037 mg/kg (not specified)

PNEC-wastewater treatment plant 44.6 mg/l (not specified)

· **CAS No. Designation of material % Type Value Unit**

108-31-6 maleic anhydride

AGW (Germany) Long-term value: 0.081 mg/m³, 0.02 ppm

1;=2.5=(I);DFG, Sah, Y, 11

· **8.2. Exposure controls**

limit the exposure to:

8 hours

· **Appropriate engineering controls** No further data; see section 7.

· **Individual protection measures, such as personal protective equipment**

· **General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

· **Respiratory protection:** Not necessary if room is well-ventilated.

· **Hand protection**

Protective gloves

Heat resistant gloves

· **Material of gloves**

A Nitrile rubber - NBR: AlphaTec® (> 0,4 mm)

Leather gloves

· **Eye/face protection** Safety glasses

· **Body protection:** Protective work clothing

· **Thermal hazards** Risk of burns during thermal processing.

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SECTION 9: Physical and chemical properties

· 9.1. Information on basic physical and chemical properties

· General Information

· Physical state	Solid
· Colour:	Dark yellow
· Odour:	Weak, characteristic
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	Undetermined.
· Flammability	Not determined.
· Lower and upper explosion limit	Not determined.
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	Not applicable.
· Auto-ignition temperature:	Not applicable.
· Decomposition temperature:	Not determined.
· pH	Not applicable.
· Viscosity:	At room temperature: not applicable
· Kinematic viscosity	Not applicable.
· Dynamic:	Not applicable.
· Solubility	Insoluble.
· water:	Not determined.
· Partition coefficient n-octanol/water (log value)	Not applicable.
· Vapour pressure:	ca. 0.95 g/cm ³
· Density and/or relative density	Not determined.
· Density at 20 °C:	Not applicable.
· Relative density	See section 3.
· Vapour density	
· Particle characteristics	

· 9.2. Other information

· Appearance:

· Form:	Solid
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· Important information on protection of health and environment, and on safety.

· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not applicable.

· Information with regard to physical hazard classes

· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void

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· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

· **10.1. Reactivity**

see item 10.3

No further relevant information available.

· **10.2. Chemical stability** Stable when stored and used properly.

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **10.3. Possibility of hazardous reactions** No dangerous reactions known.

· **10.4. Conditions to avoid** No further relevant information available.

· **10.5. Incompatible materials:** No further relevant information available.

· **10.6. Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

· **11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

· **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC₅₀ values relevant for classification:**

108-31-6 maleic anhydride

Oral LD₅₀ 1,090 mg/kg (rat)

Dermal LD₅₀ 2,620 mg/kg (rabbit)

· **Primary irritant effect:**

· **Skin corrosion/irritation** Based on available data, the classification criteria are not met.

· **Serious eye damage/irritation** Based on available data, the classification criteria are not met.

· **Respiratory or skin sensitisation** May cause an allergic skin reaction.

· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.

· **Carcinogenicity** Based on available data, the classification criteria are not met.

· **Reproductive toxicity** Based on available data, the classification criteria are not met.

· **STOT-single exposure** Based on available data, the classification criteria are not met.

· **STOT-repeated exposure** Based on available data, the classification criteria are not met.

· **Aspiration hazard** Based on available data, the classification criteria are not met.

· **11.2. Information on other hazards**

· **Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information

· **12.1. Toxicity**

· **Aquatic toxicity:**

108-31-6 maleic anhydride

LC₅₀ 75 mg / l / 96h (Fathead minnow - Pimephales promelas)

EC₅₀ 42.81 mg / l / 48h (water flea - daphnia)

EC₅₀ 74.32 mg / l / 72h (green algae - Desmodesmus subspicatus)

· **12.2. Persistence and degradability** No further relevant information available.

· **12.3. Bioaccumulative potential** No further relevant information available.

· **12.4. Mobility in soil** No further relevant information available.

· **12.5. Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

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- **vPvB:** Not applicable.
- **12.6. Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
- **12.7. Other adverse effects**
- **Additional ecological information:**
- **General notes:** Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

SECTION 13: Disposal considerations

- **13.1. Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **European waste catalogue**
08 04 09* waste adhesives and sealants containing organic solvents or other hazardous substances
- **Uncleaned packaging:**
- **Recommendation:**
Non contaminated packagings may be recycled.
Empty contaminated packagings thoroughly. Disposal must be made according to official regulations.

SECTION 14: Transport information

· 14.1. UN number or ID number	Void
· ADR, IMDG, IATA	Void
· 14.2. UN proper shipping name	Void
· DOT, ADR, IMDG, IATA	Void
· 14.3. Transport hazard class(es)	Void
· Class	Void
· 14.4. Packing group	Void
· ADR, IMDG, IATA	Not applicable.
· 14.5. Environmental hazards:	Not applicable.
· 14.6. Special precautions for user	Not applicable.
· 14.7. Maritime transport in bulk according to IMO instruments	Not applicable.

SECTION 15: Regulatory information

- **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**
See position no 2 - Hazards Identification
- **Directive 2012/18/EU - Seveso-III:**
- **Named dangerous substances - ANNEX I** None of the ingredients is included.
- **Regulation (EU) No 649/2012**
None of the ingredients is listed.
- **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**
None of the ingredients is listed.
- **REGULATION (EU) 2019/1148**
- **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**
None of the ingredients is listed.
- **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**
None of the ingredients is listed.

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· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

· National regulations:

· D: Waterhazard class Water hazard class 1 (Self-assessment): slightly hazardous for water.

· Other regulations, limitations and prohibitive regulations: For professional users only.

· 15.2. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H372 Causes damage to organs through prolonged or repeated exposure.

EUH071 Corrosive to the respiratory tract.

· Department issuing SDS: Safety & Environment

· Version number of previous version: 6.0

· Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Resp. Sens. 1: Respiratory sensitisation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1A: Skin sensitisation – Category 1A

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

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