

KLEIBERIT 303.5 ME

Special Hardener

Properties of KLEIBERIT 303.5 ME

Base:	Isocyanate
Density at 20°C:	approx. 1.15 g/cm ³
Colour:	transparent
Viscosity at 20°C	
- Brookfield RVT sp. 4/20 rpm:	2,000 ± 500 mPa·s
Hardener dosing:	approx. 5%
Color:	yellowish, transparent
Identification:	see our safety data sheet

Processing

KLEBIT 303.5 ME is the hardener component for the D3-adhesive KLEIBERIT 303.0 and 303.2.

After adding 5% KLEIBERIT 303.5 ME the bonding with KLEIBERIT 300.0, 301.2, 303.0, 303.2 and 303.7 complies with DIN/EN 204 to gain a D4 bond quality.

The glue hardener mixture has a pot life of approx. 24 hours.

Packaging

carton with 12 bottles at 0.5 kg net each
carton with 12 bottles at 0.7 kg net
canister, 25 kg net

Additional packaging sizes available upon request.

Storage

KLEIBERIT 303.5 ME can be stored in factory sealed containers for approx. 12 months.

The Hardener is frost resistance until -20°C.

Bring to room temperature before use.

Protect from humidity!

Version 28/11/22 ga

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Adhesive and Waste Disposal

Waste Code 080501

Our containers are made of recyclable material. Well drained containers can be recycled.

Service

Our application department may be consulted at any time without obligation. The statements made herein are based on our experience gained to date. They are to be considered as information without obligation. Please test and establish for yourself the suitability of our products for your particular purposes. No liability exceeding the value of our product can be derived from the foregoing statements. This also applies to the technical consultancy service which is rendered free of charge and without obligation.