

# KLEIBERIT 599.1

## 2C PUR Moulding Compound

### Fields of application

Hard moulding compound for manufacturing oil filters in the casting process.

Suitable for:

- Oil filter with electrolyte galvanized steel end disks or suitable plastic end disks
- Oil filter without separate end plate as a self-supporting moulding end piece

### Advantages

Very high resistance in high-performance engine oil. Tested positive after storage of 500 hours at 150 °C in engine oil SAE 0W-30.

### Properties of the moulding compound

Two-component system, solvent-free

**Base:** Polyurethane  
**Component A:** KLEIBERIT 599.1  
**Component B:** KLEIBERIT 578.0

**Mixing ratio:** Comp. A : Comp B  
 100 : 40 parts by weight  
 (corresponds to  
 100 : 51 parts by volume)

**Density at 20°C:**  
 Comp. A: 1.60 g/cm<sup>3</sup>  
 Comp. B: 1.24 g/cm<sup>3</sup>

**Viscosity at 20°C**  
**-Brookfield, Sp.6/20 Upm:**  
 Comp.A approx. 48,000 mPa·s  
 Comp B 300 ± 100 mPa·s

**-Brookfield, Sp.6/2,5 Upm:**  
 Comp.A approx. 110,000 mPa·s

**Reaction time (100g mixture by hand, 20°C in a cup)**  
 2 – 3 minutes (solid)  
 The pot life can be set as needed.

**Hardness (Shore D):** approx. 84

**Identification:** see our safety data sheet

### Processing

The moulding compound is processed using a 2-component mixing and dosing unit.

To achieve homogenous curing the moulds should be preheated (50°C). In order to achieve ideal material properties, we recommend storing the moulded parts a few days before exposing to any stress.

Homogenise Comp. A before processing.

To avoid foaming of the moulding compound, the filter papers must be dry. Both components of the moulding compound must be well protected from moisture. When extracting material from the container, the inflowing air must be dried well (eg, via drying cartridge).

Component B forms a skin or even a solid layer when it absorbs moisture, which can lead to blockage of the machine.

### Packaging

**KLEIBERIT 599.1, Comp. A:**

Metal pail	30 kg net
Metal drum	260 kg net
Plastic container	1.500 kg net

**KLEIBERIT 578.0, Comp. B:**

Metal can	32 kg net
Metal drum	250 kg net
Plastic container	1.250 kg net

### Cleaner

**KLEIBERIT 820.0:**

Metal can	22 kg net
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Additional packaging available upon request.

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### Cleaning

For cleaning purposes, we recommend the use of KLEIBERIT 820.0.

For the mixing and dosing units, please observe the instructions supplied by the manufacturers of the units used.

### Storage

KLEIBERIT 599.1 and KLEIBERIT 578.0 - Component B can be stored in factory sealed containers as follows:

Component A: approx. 12 months

Component B: approx. 12 months

Store in cool and dry conditions.

Both components are not temperature sensitive at temperatures above -20 °C.

Before processing bring up to room temperature.

Version 14.12.23 ga; replaces previous versions

#### Adhesive and Waste Disposal

**Waste Code 080410 Component A**  
**Waste Code 080501 Component B**

Disposal of contents and/or containers should comply with all applicable federal, state and local regulations.  
Our containers are made of recyclable material.

#### Service

Our application department may be consulted at any time without obligation. The statements made herein are based on our experience gained to date. They are to be considered as information without obligation. Please test and establish for yourself the suitability of our products for your particular purposes. No liability exceeding the value of our product can be derived from the foregoing statements. This also applies to the technical consultancy service which is rendered free of charge and without obligation.