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time to time

Printing date 08.12.2023

Version-No. 7 (replaces version 6)

Revision: 08.12.2023

SECTION 1: Identification of the substance/mixture and of the company/u	ndertaking
· 1.1. Product identifier	
Trade name / Article-No: KLEIBERIT 525.5	
 Component: A 1.2. Relevant identified uses of the substance / mixture or uses advised against For professional users only. Application of the substance / the mixture Adhesives 	
 1.3. Details of the supplier of the safety data sheet Manufacturer/Supplier: KLEIBERIT SE & Co. KG Max-Becker-Str. 4 76356 Weingarten Germany Further information obtainable from: phone: +49 (0) 7244 62-0 FAX: +49 (0) 7244 700-0 E-Mail: hse@kleiberit.com 1.4. Emergency telephone number: +44 1235 239670 European regional number (European 	languages)
SECTION 2: Hazards identification	
 • 2.1. Classification of the substance or mixture • Classification according to Regulation (EC) No 1272/2008 - GHS/CLP Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects. 	
 2.2. Label elements Hazard pictograms Void Signal word Void Hazard statements H412 Harmful to aquatic life with long lasting effects. Precautionary statements P273 Avoid release to the environment. 2.3. Other hazards Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. 	
SECTION 3: Composition/information on ingredients	
• 3.2 Mixtures • Description: Mixture of substances listed below with nonhazardous additions.	
· Dangerous components:	
Registry-No's Identification / Classification GHS-CLP	%
CAS: 25214-63-5 ethylenediamine, propoxylated Reg.nr.: 01-2119471485-32-XXXX Eye Irrit. 2, H319	3-5% (Contd. on page 2)

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CAS: 7727-43-7	barium sulfate substance with a Community workplace exposure limit	20-30%
CAS: 25322-69-4	polypropylene glycol Acute Tox. 4, H302	3-5%
CAS: 68479-98-1 Reg.nr.: 01-2119486805-25-XX	diethyltoluenediamine XX STOT RE 2, H373; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Acute Tox. 4, H302; Acute Tox. 4, H312; Eye Irrit. 2, H319	≥0.25-<1
Additional information: For the	e wording of the listed hazard phrases refer to section 16.	
SECTION 4: First aid mea	asures	
After swallowing: Call for a doc 4.2. Most important symptoms		
No further relevant information a 4.3. Indication of any immedia No further relevant information a	available. te medical attention and special treatment needed available.	
No further relevant information a 4.3. Indication of any immedia No further relevant information a SECTION 5: Firefighting 5.1. Extinguishing media	available. Ite medical attention and special treatment needed available. measures	
No further relevant information a 4.3. Indication of any immedia No further relevant information a SECTION 5: Firefighting 5.1. Extinguishing media Suitable extinguishing agents CO2, powder or water spray. Fig 5.2. Special hazards arising fr 5.3. Advice for firefighters	available. Ite medical attention and special treatment needed available. measures : ght larger fires with water spray or alcohol resistant foam. om the substance or mixture No further relevant information available.	ilable.
No further relevant information a 4.3. Indication of any immedia No further relevant information a SECTION 5: Firefighting 5.1. Extinguishing media Suitable extinguishing agents CO2, powder or water spray. Fig 5.2. Special hazards arising fr 5.3. Advice for firefighters	available. Ite medical attention and special treatment needed available. measures : ght larger fires with water spray or alcohol resistant foam. om the substance or mixture No further relevant information available. elf-contained respiratory protective device.	ilable.



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SECTION 7: Handling and storage

· 7.1. Precautions for safe handling

Handle the substance preferably in closed system

Ensure good ventilation. This can be achieved by using a local exhaustion or general exhaust system. If these measures are insufficient to keep the vapour concentration below the workplace limit, wear an adequate respiratory protective device.

Appropriate regular employee training.

Wear protective gloves/protective clothing/eye protection/face protection.

regular check up, maintenance and cleaning of equipment and machines

- have emergency plan in place, to minimize impact
- General protective and hygienic measures: Keep good industrial hygiene.
- 7.2. Conditions for safe storage, including any incompatibilities
- · Storage:

• Requirements to be met by storerooms and receptacles: Provide floor trough without outlet.

- · Information about storage in one common storage facility: Observe the national regulations.
- · Further information about storage conditions: None.
- 7.3. Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1. Control parameters

- Ingredients with limit values that require monitoring at the workplace:
- DNELs

7727-43-7 barium sulfate

Inhalative DNEL long term 10 mg/m3 (human being)

68479-98-1 diethyltoluenediamine

Dermal DNEL long term 1 mg/kg (human being) Inhalative DNEL long term 0.13 mg/m3 (human being) PNECs

7727-43-7 barium sulfate

PNEC- Freshwater	0.115 mg/l (x00)
PNEC-Freshwater sediment	600.4 mg/kg (x00)
PNEC-soil	207.7 mg/kg (x00)
PNEC-wastewater treatment plant	62.2 mg/l (x00)

68479-98-1 diethyltoluenediamine

PNEC- Freshwater	0.0005 mg/l (not specified)
PNEC-seawater	0.00005 mg/l (not specified)
PNEC-Freshwater sediment	0.029 mg/kg (not specified)
PNEC-Seawater sediment	0.0029 mg/kg (not specified)
PNEC-soil	0.0056 mg/kg (not specified)
PNEC-wastewater treatment plan	t 17 mg/l (not specified)



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• CAS No. Designation of material % Type	Value Unit	
7727-43-7 barium sulfate		
AGW (Germany) Long-term value: 1.25* 10** mg/m ³		
2(II);*alveolengängig**einatembar;	AGS, DFG, Y	
· 8.2. Exposure controls		
limit the exposure to:		
8 hours		
 Appropriate engineering controls No further data; 	see section 7.	
Individual protection measures, such as persona	l protective equipment	
General protective and hygienic measures:		
The usual precautionary measures are to be adhered	to when handling chemicals.	
· Respiratory protection: Not necessary if room is we		
Hand protection		
Protective gloves		
Wear suitable protective gloves and protective goggle	es /face protection during work.	
· Material of gloves Synthetic rubber gloves	5	
• Eye/face protection Safety glasses		
Body protection: Protective work clothing		
SECTION 9: Physical and chemical prope	erties	
• 9.1. Information on basic physical and chemical p		
· General Information	noperties	
· Physical state	Fluid	
· Colour:	Beige	
· Odour:	Weak, characteristic	
· Odour threshold:	Not determined.	
· Melting point/freezing point:	Undetermined.	
· Boiling point or initial boiling point and boiling	Undetermined.	
	>100 °C	
range · Flammability	Not applicable.	
· Lower and upper explosion limit	Not applicable.	
· Lower:	Not determined.	
	Not determined.	
· Flash point:	>140 °C	
• Auto-ignition temperature:	Not applicable.	
· Decomposition temperature:	Not determined.	
· pH	Not determined.	
· Viscosity:	Not determined.	
· Kinematic viscosity	Not determined.	
Dynamic at 20 °C:	ca. 16.000 mPas	
· Solubility	6a. 10.000 IIIF do	
· water:	Not miscible or difficult to mix.	
· Partition coefficient n-octanol/water (log value)	Not determined.	
	Not determined.	
 Vapour pressure: Density and/or relative density 		
· Density at 20 °C:	ca. 1.76 g/cm³	
Density at 20 G.	ca. 1.70 y/cm	(Contd. on page 5)



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 Relative density Vapour density 	<i>(Contd. of page 4)</i> Not determined. Not determined.
• 9.2. Other information	
· Appearance:	
· Form:	Viscous
· Important information on protection of health and	1
environment, and on safety.	_
Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
Change in condition	
· Evaporation rate	Not determined.
Information with regard to physical hazard classe	9S
·Explosives	Void
· Flammable gases	Void
Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
Flammable liquids	Void
· Flammable solids	Void
• Self-reactive substances and mixtures	Void
 Pyrophoric liquids 	Void
 Pyrophoric solids 	Void
• Self-heating substances and mixtures	Void
 Substances and mixtures, which emit flammable 	
gases in contact with water	Void
· Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

· 10.1. Reactivity

see item 10.3

No further relevant information available.

- · 10.2. Chemical stability Stable when stored and used properly.
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3. Possibility of hazardous reactions No dangerous reactions known.
- **10.4. Conditions to avoid** No further relevant information available.
- 10.5. Incompatible materials: No further relevant information available.
- 10.6. Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

· 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

• Acute toxicity Based on available data, the classification criteria are not met.

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· LD/LC ₅₀ values relevant for classification:	(Contd. of page 5)
7727-43-7 barium sulfate Oral LD₅₀ >5,000 mg/kg (rat)	
25322-69-4 polypropylene glycol Oral LD₅₀ 1,000 mg/kg (not specified) (geschätzt / estimated) Dermal LD₅₀ >3,000 mg/kg (rabbit)	
25214-63-5 ethylenediamine, propoxylated Oral LD₅₀ 2,001 mg/kg (rat) Dermal LD₅₀ 2,001 mg/kg (rabbit)	
68479-98-1 diethyltoluenediamine	
Oral LD₅₀ 738 mg/kg (rat) (OECD- Prüfrichtlinie 401) OECD Prüfrichtlinie 401	
 OECD Prüfrichtlinie 402 Skin corrosion/irritation Based on available data, the classification criteria are not met. Serious eye damage/irritation Based on available data, the classification criteria are not met. Respiratory or skin sensitisation Based on available data, the classification criteria are not met. Germ cell mutagenicity Based on available data, the classification criteria are not met. Carcinogenicity Based on available data, the classification criteria are not met. Reproductive toxicity Based on available data, the classification criteria are not met. STOT-single exposure Based on available data, the classification criteria are not met. STOT-repeated exposure Based on available data, the classification criteria are not met. Aspiration hazard Based on available data, the classification criteria are not met. I.1.2 Information on other hazards Endocrine disrupting properties 	t.
None of the ingredients is listed.	
SECTION 12: Ecological information	
· 12.1. Toxicity · Aquatic toxicity:	
25322-69-4 polypropylene glycol LC ₅₀ >100 mg / I / 96h (guppy - Poecilia reticulata) EC ₅₀ >100 mg / I / 48h (water flea - daphnia) EC ₅₀ >100 mg / I / 72h (algae)	

25214-63-5 ethylenediamine, propoxylated LC₅₀ >100 mg / I / 96h (Zebrafish - Danio rerio) (OECD 203)

 LC_{50} >100 mg / I / 48h (water flea - daphnia) (OECD 202)

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68479-98-1 diethyltoluenediamine	
LC₅₀ 194 mg / I / 48h (gold orfw - Leuciscus idu	is)
EC ₅₀ >0.1-<1 mg / I / 48h (water flea - daphnia) EC50 (Spezies: Bakterien - pseudomonas Expositionszeit: 16h Methode: DIN 38412 • 12.2. Persistence and degradability No furthe	s putida): > 170 mg/l
 12.3. Bioaccumulative potential No further reference 12.4. Mobility in soil No further relevant inform 12.5. Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. 12.6 Endocrine disrupting properties The product does not contain substances with 12.7 Other adverse effects Behaviour in sewage processing plants: Remark: 	elevant information available. nation available. endocrine disrupting properties. to biological sewage plants failures of the activated sludge are
SECTION 13: Disposal consideration	ns
 • 13.1. Waste treatment methods • Recommendation Liquid product must not be disposed of with ho • European waste catalogue 	usehold waste. Do not allow to reach sewers / water or soil.
 Uncleaned packaging: Recommendation: Non contaminated packagings may be recycled 	ining organic solvents or other hazardous substances d. isposal must be made according to official regulations.
SECTION 14: Transport information	
14.1. UN number or ID number ADR, IMDG, IATA	Void
 14.2. UN proper shipping name DOT, ADR, IMDG, IATA 14.3. Transport hazard class(es) 	Void
· Class · 14.4. Packing group	Void
· ADR, IMDG, IATA · 14.5. Environmental hazards:	Void Not applicable.
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14.6. Special precautions for user

 14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

Not applicable.

SECTION 15: Regulatory information

• **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture** See position no 2 - Hazards Identification

· Directive 2012/18/EU - Seveso-III:

- Named dangerous substances ANNEX I None of the ingredients is included.
- · Regulation (EC) No 1907/2006 REACH, ANNEX XVII Conditions of restriction: 3
- · Regulation (EU) No 649/2012

None of the ingredients is listed.

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

- · REGULATION (EU) 2019/1148
- Annex I RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

 Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

- · National regulations:
- · D: Waterhazard class Water hazard class 1 (Self-assessment): slightly hazardous for water.
- Other regulations, limitations and prohibitive regulations: For professional users only.

· VOC - 2010/75/EU [g/L]: <10.0 g/l

· VOC - 2010/75/EU [%]: <0.50 %

• 15.2. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H319 Causes serious eye irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

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H400 Very toxic to aquatic life.	
H410 Very toxic to aquatic life with long lasting effects.	

- Department issuing SDS: Safety & Environment
- · Version number of previous version: 6
- · Abbreviations and acronyms: ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association GHS: Globally Harmonised System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) DNEL: Derived No-Effect Level (RÈACH) PNEC: Predicted No-Effect Concentration (REACH) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative Acute Tox. 4: Acute toxicity - Category 4 Eye Irrit. 2: Serious eye damage/eye irritation - Category 2 STOT RE 2: Specific target organ toxicity (repeated exposure) - Category 2 Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1 Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard - Category 1 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard - Category 3