



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 11.11.2021

Version-No. 1

Revision: 20.10.2021

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1. Product identifier**
- Trade name / Article-No: **KLEIBERIT 545.1.65**
- **Component:** A
- **1.2. Relevant identified uses of the substance / mixture or uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Adhesives
- **1.3. Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
KLEBCHEMIE  
M.G. Becker GmbH & Co. KG  
Max-Becker-Str. 4  
D - 76356 Weingarten / Baden  
Germany
- **Further information obtainable from:**  
phone: +49 (0) 7244 62-0  
FAX: +49 (0) 7244 700-0  
E-Mail: hse@kleiberit.com
- **1.4. Emergency telephone number:**  
**+44 1235 239670**  
European regional number (European languages)  
**+44 1235 239671**  
Middle Eastern/African regional number (Middle Eastern/African languages)  
**+1 215 207 0061**  
Americas regional number (English, Spanish, Portuguese)  
**+65 3158 1412**  
Asia Pacific regional number (English, Bahasa, Malaysia, Hindi, Japanese, Korean, Mandarin, Tagalog)

### SECTION 2: Hazards identification

- **2.1. Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008 - GHS/CLP**  
The product is not classified as hazardous to health or environment according to the CLP regulation.
- **2.2. Label elements**
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **Additional information:**  
Safety data sheet available on request.
- **2.3. Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

(Contd. on page 2)

-INT

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 11.11.2021

Version-No. 1

Revision: 20.10.2021

**Trade name / Article-No: KLEIBERIT 545.1.65***(Contd. of page 1)***· Dangerous components:**

Registry-No's	Identification / Classification GHS-CLP	%
CAS: 110-63-4	1,4-Butandiol	3-5%
Reg.nr.: 01-2119471849-20-0000	Acute Tox. 4, H302; STOT SE 3, H336	

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

**SECTION 4: First aid measures****· 4.1. Description of first aid measures**

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.

· **After skin contact:** Generally the product does not irritate the skin.

**· After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** Call for a doctor immediately.

**· 4.2. Most important symptoms and effects, both acute and delayed**

No further relevant information available.

**· 4.3. Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

**SECTION 5: Firefighting measures****· 5.1. Extinguishing media****· Suitable extinguishing agents:**

CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· **5.2. Special hazards arising from the substance or mixture** No further relevant information available.

**· 5.3. Advice for firefighters**

· **Protective equipment:** Wear self-contained respiratory protective device.

**SECTION 6: Accidental release measures****· 6.1. Personal precautions, protective equipment and emergency procedures**

Particular danger of slipping on leaked/spilled product.

· **6.2. Environmental precautions:** No special measures required.

**· 6.3. Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

**· 6.4. Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**SECTION 7: Handling and storage****· 7.1. Precautions for safe handling**

Appropriate regular employee training.

Ensure good ventilation. This can be achieved by using a local exhaustion or general exhaust system. If these measures are insufficient to keep the vapour concentration below the workplace limit, wear an adequate respiratory protective device.

Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Carry out filling operations only at sites with extractors available.

regular check up, maintenance and cleaning of equipment and machines

Clean the pipe before decoupling

**· 7.2. Conditions for safe storage, including any incompatibilities****· Storage:**

· **Requirements to be met by storerooms and receptacles:** Keep container tightly closed.

· **Information about storage in one common storage facility:** Observe the national regulations.

· **Further information about storage conditions:** None.

*(Contd. on page 3)*

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 11.11.2021

Version-No. 1

Revision: 20.10.2021

Trade name / Article-No: **KLEIBERIT 545.1.65**

(Contd. of page 2)

- **7.3. Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1. Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

- **DNELs**

- **110-63-4 1,4-Butandiol**

- Dermal DNEL long term 19 mg/kg (human being)

- Inhalative DNEL long term 136 mg/m<sup>3</sup> (human being)

- **PNECs**

- **110-63-4 1,4-Butandiol**

- PNEC- Freshwater 0.813 mg/l (not specified)

- PNEC-seawater 0.0813 mg/l (not specified)

- PNEC-Freshwater sediment 3.61 mg/kg (not specified)

- PNEC-Seawater sediment 0.361 mg/kg (not specified)

- PNEC-soil 0.244 mg/kg (not specified)

- PNEC-wastewater treatment plant 1,554 mg/l (not specified)

- **CAS No. Designation of material % Type Value Unit**

- **110-63-4 1,4-Butandiol**

- AGW (Germany) Long-term value: 200 mg/m<sup>3</sup>, 50 ppm  
4(II);AGS, 11

- **8.2. Exposure controls**

- limit the exposure to:

- 8 hours

- **Appropriate engineering controls** No further data; see item 7.

- **Individual protection measures, such as personal protective equipment**

- **General protective and hygienic measures:**

- The usual precautionary measures are to be adhered to when handling chemicals.

- **Respiratory protection:** Not necessary if room is well-ventilated.

- **Hand protection** Protective gloves

- **Material of gloves** Synthetic rubber gloves

- **Eye/face protection** Safety glasses

- **Body protection:** Protective work clothing

### SECTION 9: Physical and chemical properties

- **9.1. Information on basic physical and chemical properties**

- **General Information**

- **Physical state**

Fluid

- **Colour:**

Blue

- **Odour:**

Characteristic

- **Odour threshold:**

Not determined.

- **Melting point/freezing point:**

Undetermined.

- **Boiling point or initial boiling point and boiling range**

Undetermined.

- **Flammability**

Not applicable.

- **Lower and upper explosion limit**

- **Lower:**

Not determined.

- **Upper:**

Not determined.

- **Flash point:**

&gt;100 °C

(Contd. on page 4)

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 11.11.2021

Version-No. 1

Revision: 20.10.2021

Trade name / Article-No: KLEIBERIT **545.1.65**

(Contd. of page 3)

· Auto-ignition temperature:	Product is not selfigniting.
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic at 20 °C:	ca. 7,500 mPas
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure:	Not determined.
· Density and/or relative density	
· Density at 20 °C:	ca. 1.37 g/cm <sup>3</sup>
· Relative density	Not determined.
· Vapour density	Not determined.
· <b>9.2. Other information</b>	
· Appearance:	
· Form:	Fluid
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Not applicable.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not determined.
· <b>Information with regard to physical hazard classes</b>	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

### SECTION 10: Stability and reactivity

- **10.1. Reactivity**  
see item 10.3  
No further relevant information available.
- **10.2. Chemical stability** Stable when stored and used properly.
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3. Possibility of hazardous reactions** No dangerous reactions known.
- **10.4. Conditions to avoid** No further relevant information available.
- **10.5. Incompatible materials:** No further relevant information available.
- **10.6. Hazardous decomposition products:** No dangerous decomposition products known.

(Contd. on page 5)

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 11.11.2021

Version-No. 1

Revision: 20.10.2021

Trade name / Article-No: **KLEIBERIT 545.1.65**

(Contd. of page 4)

### SECTION 11: Toxicological information

- **11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **LD/LC<sub>50</sub> values relevant for classification:**
  - 110-63-4 1,4-Butandiol**
  - Oral LD<sub>50</sub> 1,500 mg/kg (rat)
  - Dermal LD<sub>50</sub> >2,000 mg/kg (rabbit)
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **11.2 Information on other hazards**
- **Endocrine disrupting properties**

None of the ingredients is listed.

### SECTION 12: Ecological information

- **12.1. Toxicity**
- **Aquatic toxicity:**
  - 110-63-4 1,4-Butandiol**
  - LC<sub>50</sub> >3,000 mg / l / 96h (fish) (OECD-Richtlinie 202, Teil 1, statisch)
  - EC<sub>50</sub> 813 mg / l / 48h (water flea - daphnia)
  - EC<sub>50</sub> >500 mg / l / 72h (algae)
- **12.2. Persistence and degradability** No further relevant information available.
- **12.3. Bioaccumulative potential** No further relevant information available.
- **12.4. Mobility in soil** No further relevant information available.
- **12.5. Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
- The product does not contain substances with endocrine disrupting properties.
- **12.6. Other adverse effects**
- **Behaviour in sewage processing plants:**
- **Remark:**
- At correct sewage disposal in small quantities to biological sewage plants failures of the activated sludge are not expected.
- **Additional ecological information:**
- **General notes:** Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

### SECTION 13: Disposal considerations

- **13.1. Waste treatment methods**
- **Recommendation**
- Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **European waste catalogue**
- 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

(Contd. on page 6)

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 11.11.2021

Version-No. 1

Revision: 20.10.2021

Trade name / Article-No: **KLEIBERIT 545.1.65**

(Contd. of page 5)

- **Uncleaned packaging:**
- **Recommendation:**  
Non contaminated packagings may be recycled.  
Empty contaminated packagings thoroughly. Disposal must be made according to official regulations.

### SECTION 14: Transport information

- **14.1. UN number or ID number**
- **ADR, IMDG, IATA** Void
- **14.2. UN proper shipping name**
- **DOT, ADR, IMDG, IATA** Void
- **14.3. Transport hazard class(es)**
- **Class** Void
- **14.4. Packing group**
- **ADR, IMDG, IATA** Void
- **14.5. Environmental hazards:** Not applicable.
- **14.6. Special precautions for user** Not applicable.
- **14.7. Maritime transport in bulk according to IMO instruments** Not applicable.

### SECTION 15: Regulatory information

- **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**  
See position no 2 - Hazards Identification
- **Directive 2012/18/EU - Seveso-III:**
- **Named dangerous substances - ANNEX I** None of the ingredients is included.
- **Regulation (EC) No 1907/2006 - REACH, ANNEX XVII** Conditions of restriction: 3
- **Regulation (EU) No 649/2012**  
  
26401-97-8 diisooctyl 2,2'-[(dioctylstannylene)bis(thio)]diacetate: Annex I Part 1
- **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**  
  
None of the ingredients is listed.
- **REGULATION (EU) 2019/1148**
- **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**  
  
None of the ingredients is listed.
- **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**  
  
None of the ingredients is listed.
- **National regulations:**
- **D: Waterhazard class** Water hazard class 1 (Self-assessment): slightly hazardous for water.
- **VOC - 2010/75/EU [g/L]:** <10.0 g/l
- **VOC - 2010/75/EU [%]:** <1.00 %
- **15.2. Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**  
H302 Harmful if swallowed.  
H336 May cause drowsiness or dizziness.
- **Department issuing SDS:** Safety & Environment

(Contd. on page 7)

**Safety data sheet**  
according to 1907/2006/EC, Article 31

Printing date 11.11.2021

Version-No. 1

Revision: 20.10.2021

**Trade name / Article-No: KLEIBERIT 545.1.65***(Contd. of page 6)***Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
DNEL: Derived No-Effect Level (REACH)  
PNEC: Predicted No-Effect Concentration (REACH)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
Acute Tox. 4: Acute toxicity – Category 4  
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

-INT-